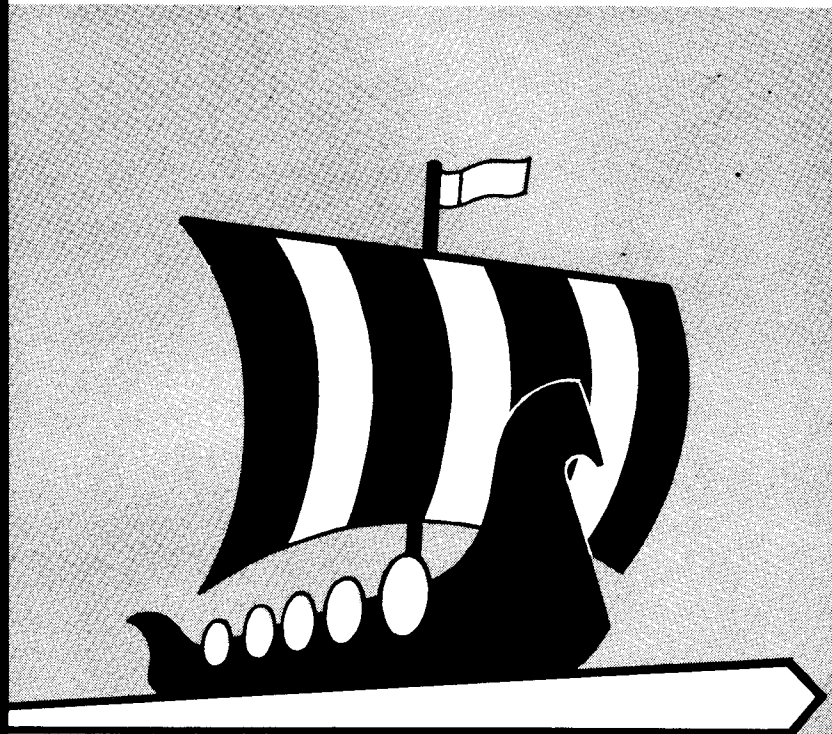


MODEL 15D10V

1960 VIKING OUTBOARD MOTOR

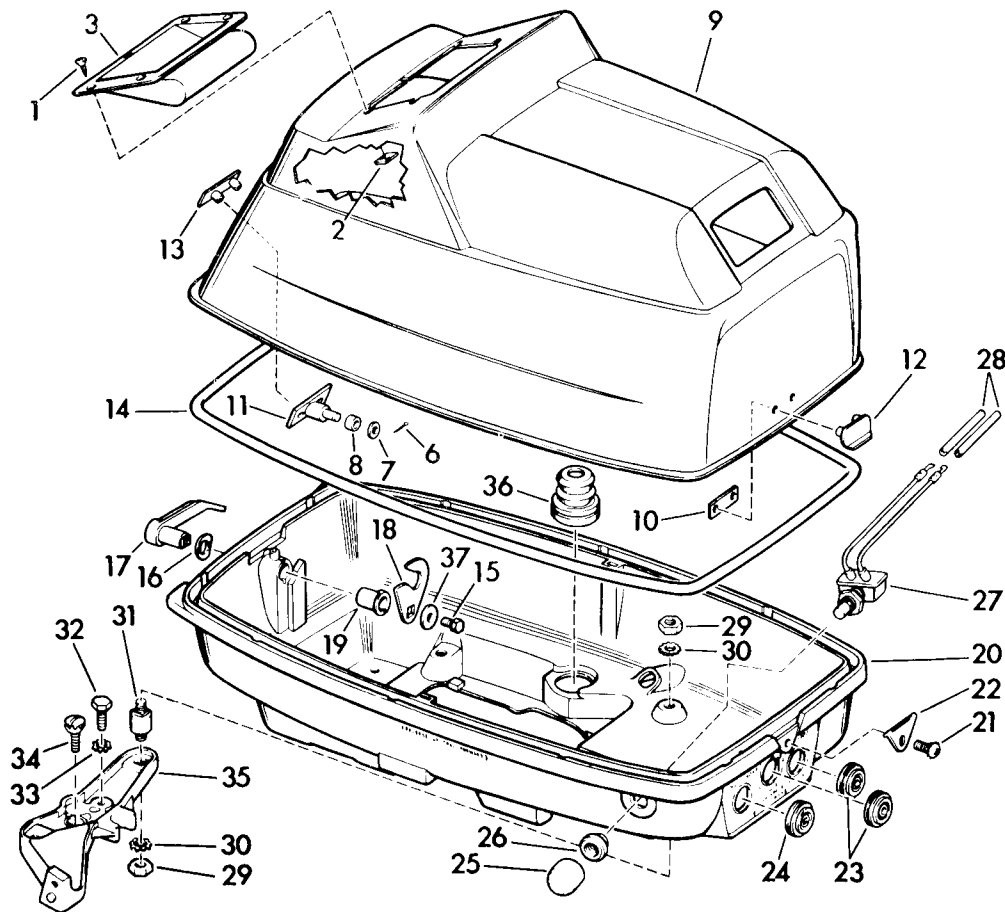


PARTS CATALOGUE

15 H.P. OUTBOARD MOTOR

EATON'S OF CANADA

TRIM

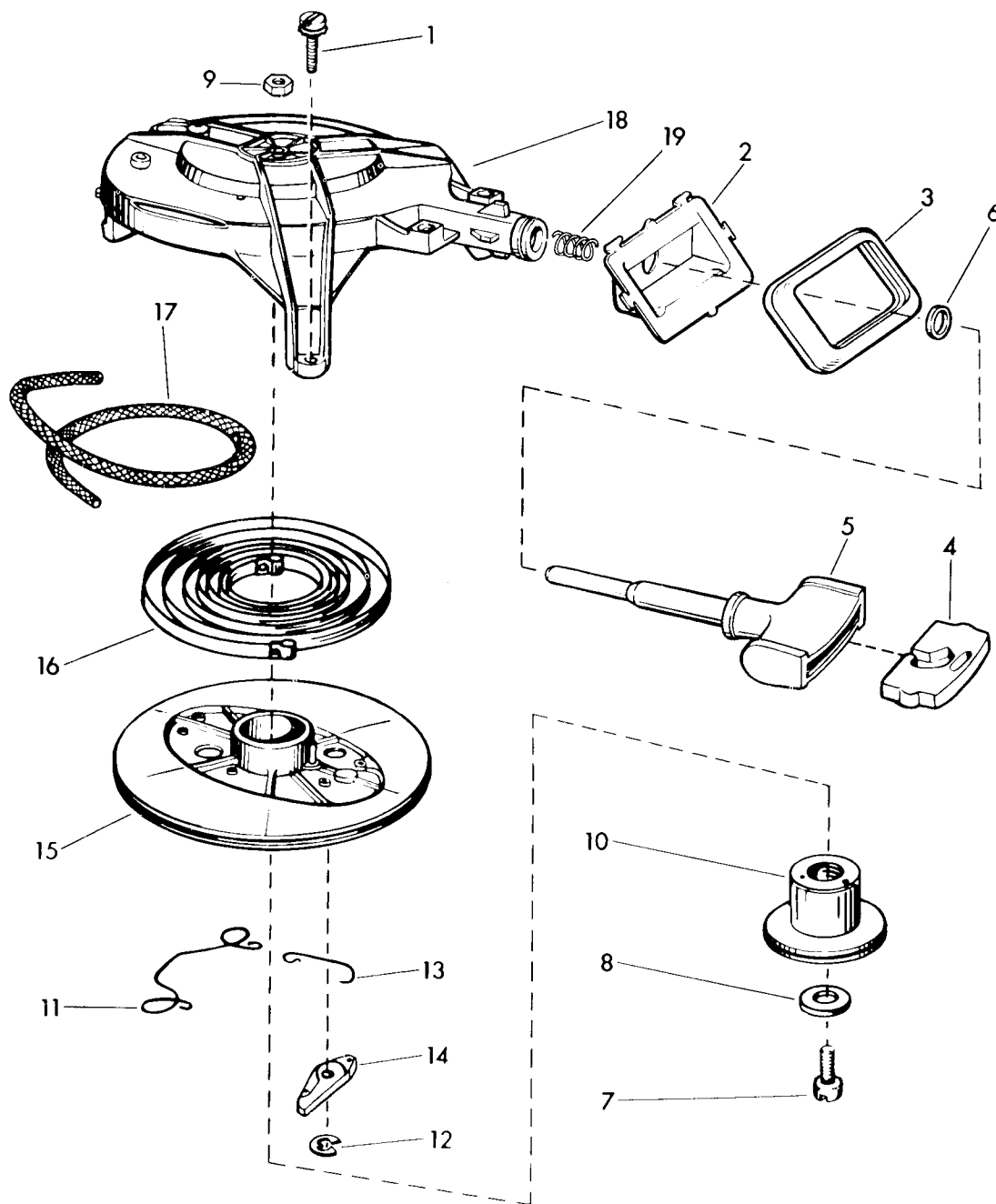


Ref. No.	Part No	Description	Qty.	Ref. No.	Part No.	Description	Qty.
*	486 635	SHROUD & TRANSFER ASSEMBLY - complete . . .	1	20	553773	MOTOR COVER - lower . . .	1
1	553774	SCREW	5	21	553765	SCREW	1
2	204472	FASTENER	5	22	553762	HOOK - lower motor cover .	1
3	553749	TILT HANDLE	1	23	204456	GROMMET - high and low speed	2
6	306463	COTTER PIN	1	24	204457	GROMMET - choke	1
7	307596	WASHER	1	25	203660	COVER - shorting switch . .	1
8	204443	ROLLER - latch	1	26	203658	NUT	1
9	486 636	SHROUD & TRANSFER ASSEMBLY - upper	1	27	377289	SHORTING SWITCH	1
10	553763	SUPPORT - anchor and rivet assembly . .	1	28	303806	TUBING - insulating	2
11	592939	ANCHOR BLOCK & PIN ASSEMBLY	1	29	302103	NUT	8
12	592934	ANCHOR & RIVET ASSEMBLY	1	30	306799	LOCKWASHER	8
13	592938	RIVET & PLATE ASSEMBLY	1	31	377582	RUBBER MOUNT ASSEMBLY - lower motor cover support	4
14	553898	SEAL - motor cover	1	32	306487	SCREW	1
15	305284	SCREW	1	33	306488	WASHER - front mount bracket	1
16	553766	BOW WASHER	1	34	307468	SCREW	1
17	553767	LEVER - latch to lower motor cover	1	35	307467	BRACKET - mounting - lower front - shroud	1
18	553768	LATCH - lower motor cover	1	36	306119	GROMMET - control shaft to lower motor cover	1
19	553769	BUSHING	1	37	304051	WASHER	1
				*	486 634	SET OF DECALS	1

*Not shown.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

STARTER

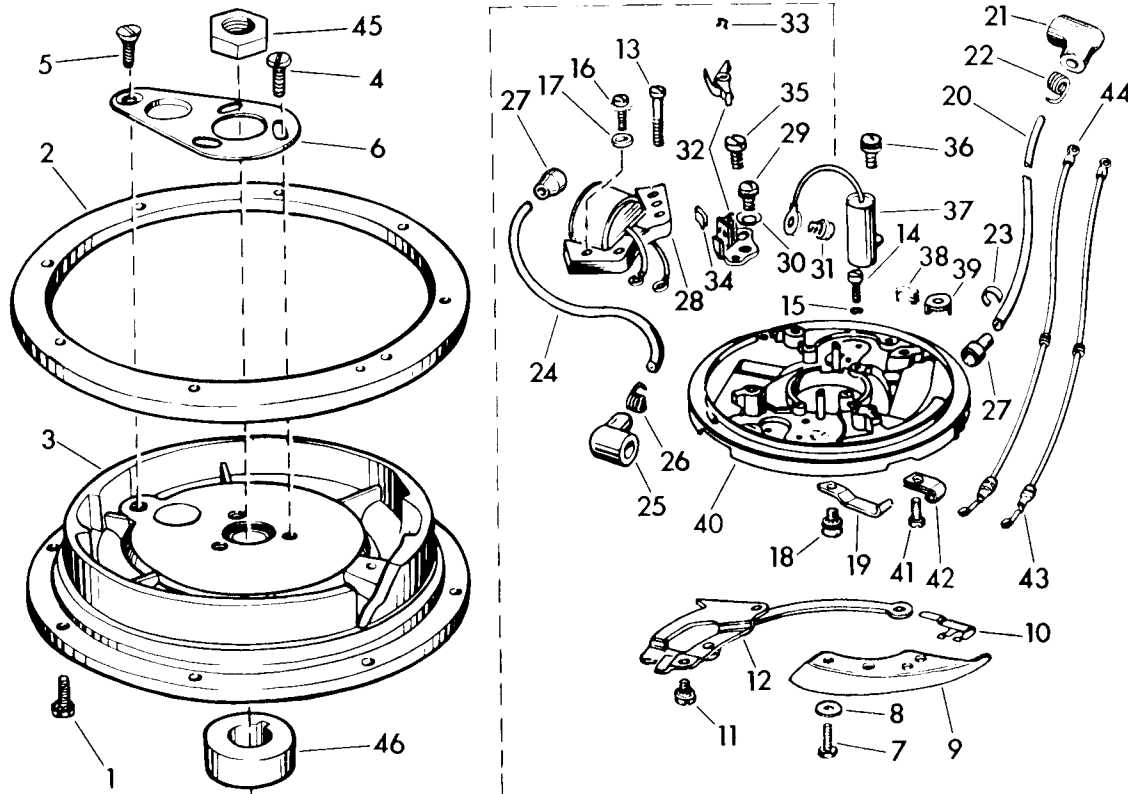


Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	303288	SCREW	3	11	203697	SPRING - friction	1
2	553744	COVER - shroud front	1	12	203470	RING - retainer - starter pawl	1
3	553740	SEAL - cover - starter housing to shroud	1	13	203725	LINK - friction spring to pawl	2
*	593168	STARTER ASSEMBLY	1	14	203698	PAWL - starter	1
4	304325	ANCHOR - rope handle	1	15	591826	PULLEY - starter	1
5	553771	HANDLE - starter	1	16	307573	SPRING - starter	1
6	306181	O-RING - starter housing to cover	1	17	203821	ROPE - starter	1
7	306284	SCREW	1	18	592926	STARTER HOUSING & PIN ASSEMBLY	1
8	306283	WASHER	1	19	304235	SPRING	1
9	302103	NUT	1				
10	203699	SPINDLE - starter	1				

*Not shown.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

MAGNETO

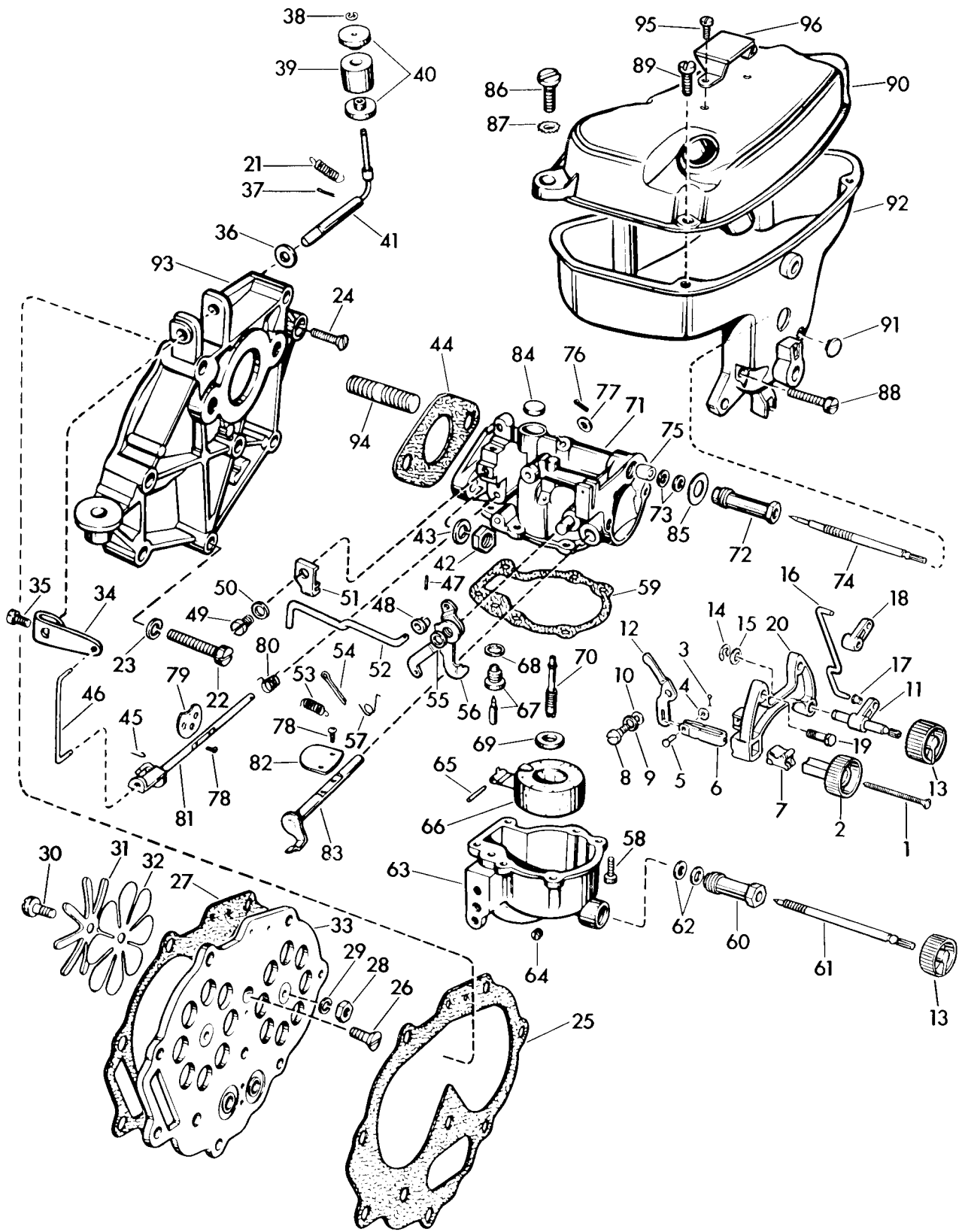


Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
*	580227	FLYWHEEL & RING ASSEMBLY	1	24	510235	HIGH TENSION LEAD - lower	1
1	303698	SCREW	8	25	510232	RUBBER COVER	1
2	304737	STARTER RING	1	26	510231	SPRING TERMINAL	1
3	580228	FLYWHEEL & COVER	1	27	510289	GROMMET	2
4	203751	SCREW	3	28	580197	COIL & LAMINATION ASSEMBLY	2
5	510293	SCREW	1	29	510278	SCREW	2
6	510292	INSPECTION HOLE COVER	1	30	510208	BOW WASHER	2
7	304441	SCREW	2	31	510194	SCREW	2
8	300154	WASHER	2	32	580148	BREAKER ASSEMBLY	2
9	203277	CAM - throttle	1	33	307594	SPRING CLIP	2
10	305988	CLIP - spring - armature plate link	1	34	510204	CLIP - breaker spring	2
11	510193	SCREW	2	35	510185	SCREW - breaker eccentric	2
12	376313	LINK & STOP ASSEMBLY	1	36	510193	SCREW	2
*	580270	ARMATURE PLATE ASSEMBLY	1	37	580321	CONDENSER	2
13	510286	SCREW	2	38	510189	OILER WICK	1
14	510192	SCREW	2	39	510188	OILER CLIP	1
15	306311	LOCKWASHER	2	40	580283	ARMATURE PLATE, SLEEVE & POST ASSEMBLY	1
16	510397	SCREW	4	41	510278	SCREW	1
17	306547	WASHER	2	42	510371	CLAMP	1
18	510193	SCREW	1	43	580268	LEAD ASSEMBLY - shorting wire - long	1
19	510409	CLAMP	1	44	580269	LEAD ASSEMBLY - shorting wire - short	1
20	510234	HIGH TENSION LEAD - upper	1	45	301988	NUT - flywheel	1
21	510232	RUBBER COVER	1	46	510168	CAM - magneto	1
22	510231	SPRING TERMINAL	1				
23	120783	IDENTIFICATION BAND - upper H.T. lead	1				

*Not shown.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

CARBURETOR



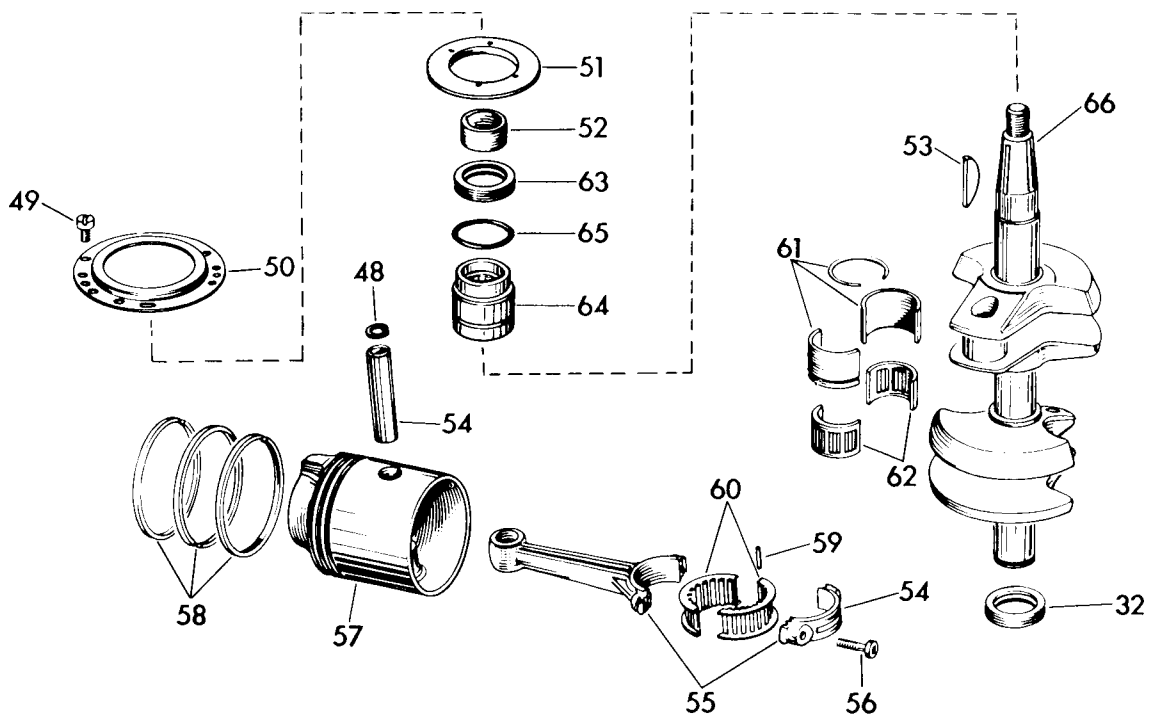
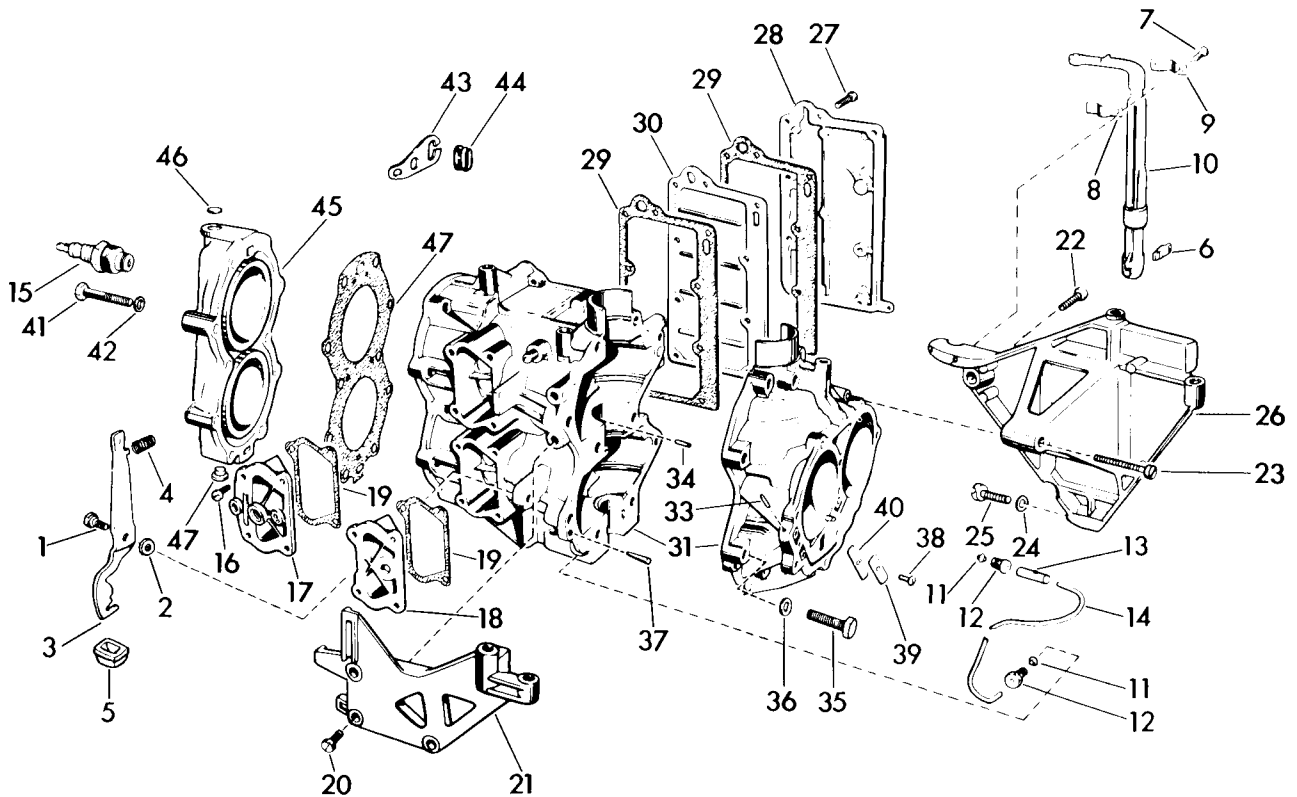
CARBURETOR

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	554039	SCREW	1	51	204488	SUPPORT - throttle control rod	1
2	553756	KNOB - choke control	1	52	204486	ROD - throttle control	1
3	301912	COTTER PIN	1	53	303316	SPRING - bell crank choke lever	1
4	306544	WASHER	1	54	306463	COTTER PIN	1
5	303738	PIN - choke link	1	55	307596	WASHER	1
6	553816	LINK - choke knob to choke rod	1	56	204487	BELLCRANK - choke	1
7	204490	DETENT - choke link	1	57	204491	SPRING - return	1
8	303247	SCREW	1	58	306552	SCREW	5
9	305894	WASHER	1	59	302994	GASKET - float chamber to carburetor	1
10	204757	BOW WASHER	1	60	303479	NUT - high speed needle valve	1
11	592931	ARM & SHAFT ASSEMBLY	1	61	553746	NEEDLE VALVE - high speed	1
12	204489	CHOKE ARM	1	62	307583	VALVE PACKING	2
13	553789	CONTROL KNOBS - high & low speed	2	63	377785	FLOAT CHAMBER & NIPPLE ASSEMBLY	1
14	202139	RETAINING RING	1	64	303041	SCREW	1
15	204757	BOW WASHER	1	65	300096	HINGE PIN - float	1
16	553787	LINK - slow speed valve arm	1	66	375919	FLOAT - assembly	1
17	204708	RETAINER - link to arm & shaft assembly	1	67	375985	FLOAT VALVE & SEAT	1
18	204705	ARM - slow speed valve	1	68	301996	WASHER - float valve seat	1
19	300646	SCREW	2	69	302984	GASKET - float chamber body boss	1
20	278047	SUPPORT ASSEMBLY - carburetor linkage	1	70	303175	NOZZLE - high speed	1
21	203276	SPRING - cam follower	1	71	593170	CARBURETOR BODY/ BELL CRANK SHAFT ASSEMBLY	1
22	130618	SCREW	7	72	303479	NUT - slow speed needle valve	1
23	302376	LOCKWASHER	7	73	307583	VALVE PACKING	2
24	304294	SCREW	1	74	553788	NEEDLE VALVE - slow speed	1
25	304779	GASKET - leaf plate to manifold	1	75	303947	BUSHING - needle valve	1
26	302104	SCREW	1	76	303049	COTTER PIN	1
27	203269	GASKET - leaf plate to crankcase	1	77	303048	WASHER	1
*	377908	LEAF PLATE ASSEMBLY	1	78	303760	SCREW	4
28	306556	NUT	2	79	303174	THROTTLE VALVE	1
29	306546	LOCKWASHER	2	80	303119	SPRING - throttle shaft	1
30	301858	SCREW	2	81	376954	THROTTLE SHAFT & LEVER ASSEMBLY	1
31	203234	LEAF STOP	2	82	303126	CHOKE VALVE	1
32	203246	LEAF - carburetor	2	83	375993	CHOKE LEVER & SHAFT ASSEMBLY	1
33	307165	LEAF PLATE	1	84	202310	EXPANSION PLUG	1
34	376729	ARM - cam follower	1	85	203355	WASHER	1
35	304572	SCREW	1	86	306408	SCREW	2
36	303048	WASHER	1	87	306358	WASHER	2
37	306463	COTTER PIN	1	88	304889	SCREW	2
38	203363	RETAINER - cam follower	1	89	306431	SCREW	4
39	203362	ROLLER - cam follower	1	90	377605	AIR SILENCER - upper	1
40	303279	BUSHING - cam follower	2	91	203652	BUTTON PLUG - air silencer	1
41	304919	CAM FOLLOWER - throttle	1	92	307404	AIR SILENCER - lower	1
42	306320	NUT	2	93	377899	MANIFOLD - carburetor	1
43	306799	LOCKWASHER	2	94	302822	STUD - manifold to carburetor	2
44	203237	GASKET - manifold to carburetor	1	95	306158	SCREW - seat and pad assembly to silencer	2
*	592928	CARBURETOR ASSEMBLY	1	96	592927	SEAT & PAD ASSEMBLY	1
45	307565	RETAINING PIN	1				
46	203727	LINK - throttle lever to cam follower	1				
47	307565	PIN - link	1				
48	304216	BUSHING - throttle control link	1				
49	131249	SCREW	1				
50	303497	WASHER	1				

*Not shown.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

POWER HEAD

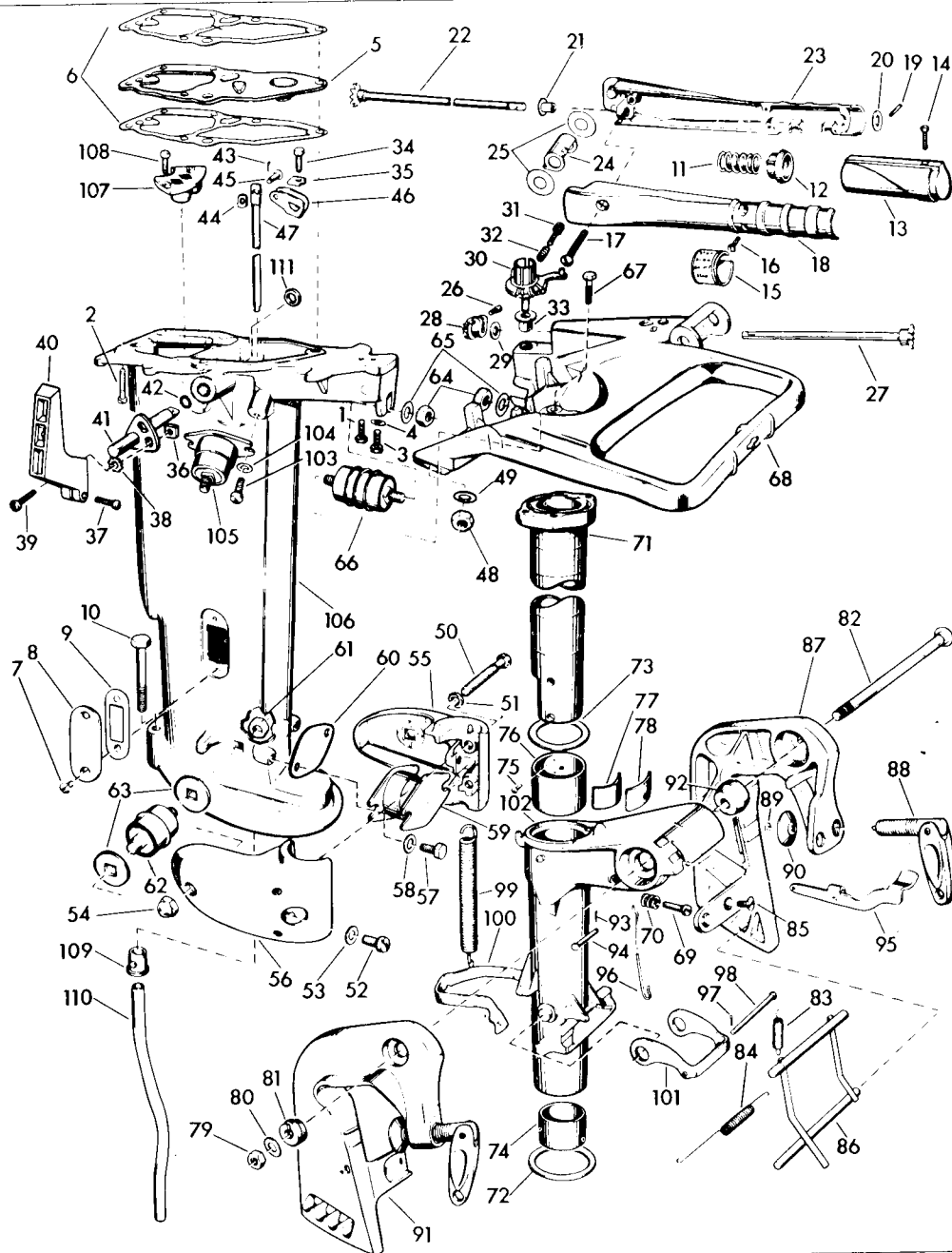


POWER HEAD

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	302592	SCREW	1	34	302037	. DOWEL - upper & lower bearing	2
2	304051	LOCKWASHER	1	35	306435	SCREW	4
3	203596	LOCK - shifter	1	36	306371	WASHER	4
4	302587	SPRING - shifter lock	1	37	300402	TAPER PIN	2
5	306222	GROMMET - shifter lock	1	38	306402	SCREW	1
6	304155	PIN - lever to throttle control	1	39	203248	PLATE - leaf valve oil drain	1
7	303737	SCREW	2	40	203235	VALVE - leaf - crankcase oil drain	1
8	303109	CLAMP - control lever bearing	1	41	306423	SCREW	10
9	305609	CLAMP - control lever bearing	1	42	306371	WASHER	9
10	203805	CONTROL LEVER	1	43	304763	ANCHOR - ignition lead	1
11	306329	GLAND	2	44	300454	GROMMET - ignition lead	1
12	307564	NUT	2	45	592884	CYLINDER HEAD & CORE PLUG ASSEMBLY	1
13	302811	SPACER	1	46	202310	. PLUG - core	2
14	203723	OIL LINE TUBE	1	47	203247	GASKET - cylinder head	1
15	378101	SPARK PLUG - Champion J4JM	2	48	302577	SPRING RING - piston	4
16	304890	SCREW	8	49	304442	SCREW	3
17	552213	BY-PASS COVER - upper	1	50	303278	SUPPORT - armature plate	1
18	203253	BY-PASS COVER - lower	1	51	303277	RING - retaining - armature plate	1
19	203259	GASKET - by-pass to cyl.	2	52	510168	CAM - magneto	1
20	306404	SCREW	4	53	120395	KEY - crankshaft	1
21	203721	BRACKET - mounting - starter & silencer - starboard	1	54	203238	PIN - piston	2
22	306408	SCREW - bracket - port	1	55	277205	CONNECTING ROD ASSEMBLY	2
23	130618	SCREW - long - mounting bracket to cylinder	1	56	202967	. SCREW	4
24	306358	WASHER	1	57	277413	PISTON, DOWEL PIN & RETAINING RING ASSEMBLY	2
25	551793	SCREW	1	58	486278	RING SET - piston	1
26	306194	BRACKET - mounting - starter & silencer - port	1	59	378151	NEEDLE SET - conn. rod	2
27	304888	SCREW	9	60	203244	RETAINER - connecting rod bearing	2
28	203724	EXHAUST COVER - outer	1	61	302585	SPLIT SLEEVE - center bearing	2
29	203257	GASKET - exhaust cover - inner & outer	2	62	378155	RETAINER & NEEDLE - center bearing	1
30	203258	EXHAUST COVER - inner	1	63	303804	SEAL - upper bearing	1
31	592878	CYLINDER & CRANKCASE ASSEMBLY	1	64	377528	ROLLER BEARING ASSEMBLY - upper	1
32	303804	. SEAL - lower bearing	1	65	302537	O-RING - upper bearing	1
33	301732	. PLUG - oil passage	1	66	307659	CRANKSHAFT	1

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

LOWER UNIT & BRACKET



Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	551793	SCREW	1	*10	307158	SCREW - rear	1
2	307153	SCREW	5	11	301656	SPRING - twist grip	1
3	204593	SCREW	1	12	303282	BLOCK - grip friction	1
4	302376	LOCKWASHER	5	13	552862	GRIP	1
5	306210	BAFFLE - powerhead to lower unit	1	14	305001	SCREW	1
6	306199	GASKET - powerhead to lower unit	2	15	203260	PLATE - throttle control	1
7	302509	SCREW	2	16	133452	SCREW	2
8	303862	PLATE - exhaust housing cover	1	17	303078	SCREW	1
9	304023	GASKET - exhaust housing cover plate	1	18	303093	STEERING HANDLE - inner half	1
				19	300346	PIN - groove - gear & shaft	1
				20	303252	WASHER	1
				21	305100	BUSHING - steering handle	1

*Standard length models only.

LOWER UNIT & BRACKET

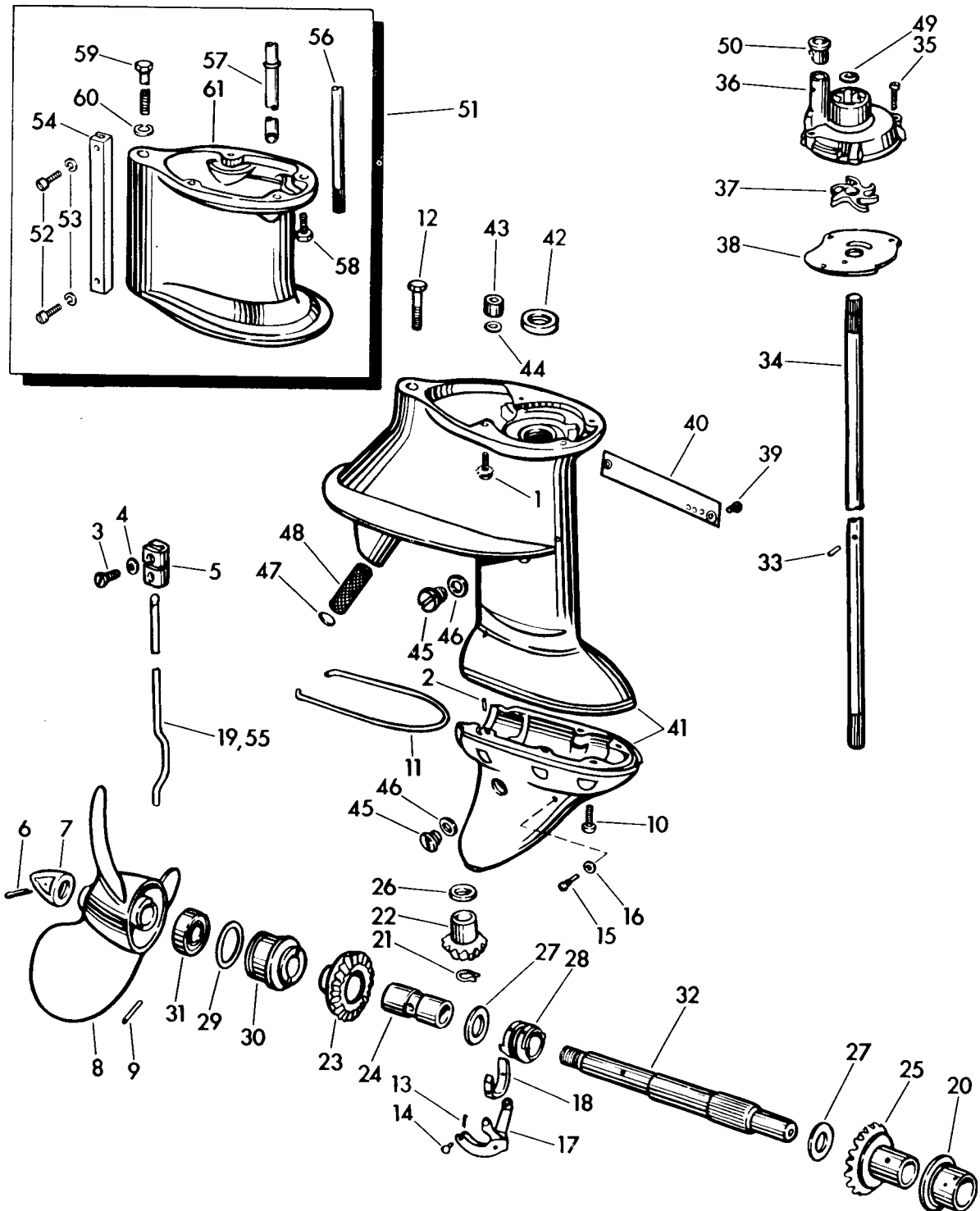
Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
22	377943	THROTTLE CONTROL GEAR & SHAFT, LONG . . .	1	69	301989	SCREW	1
23	376042	STEERING HANDLE & BUSHING - outer half	1	70	551113	SPRING - co-pilot	1
24	303096	COVER - steering handle gears	1	71	303853	SHAFT - pilot - steering bracket	1
25	303079	WASHER	2	72	303865	WASHER - thrust	1
26	306543	SCREW	1	73	303842	WASHER - thrust	1
27	377631	THROTTLE CONTROL GEAR & SHAFT ASSEMBLY, SHORT	1	74	303841	SHOCK ABSORBER - lower - swivel bracket	1
28	303142	PINION - throttle control . .	1	75	303696	PIN - swivel bracket to upper liner	1
29	303107	WASHER	1	76	303846	LINER - upper swivel bracket	1
30	304931	GEAR - throttle control . . .	1	77	303843	SPACER - co-pilot plate to upper liner	1
31	304573	SCREW	1	78	303844	CO-PILOT PLATE	1
32	552368	SPRING - idle stop screw . .	1	79	306386	NUT	1
33	303854	BUSHING	1	80	306433	WASHER	1
34	303722	SCREW	1	81	302051	SPRING - tilting shaft	1
35	303721	CLIP - shift rod lever	1	82	301984	BOLT - tilting shaft	1
36	303189	NUT	1	83	202021	SPRING - tilting lever	1
37	300258	SCREW	1	84	304095	SPRING - stabilizer - tilting lever adjusting	1
38	303480	LOCKWASHER	1	85	303396	SCREW - port to starboard . .	2
39	306468	SCREW	1	86	376312	TILTING LEVER ASSEMBLY . . .	1
40	592898	SHIFT LEVER & PIN ASSEMBLY	1	87	376284	STERN BRACKET & CLAMP SCREW ASSEMBLY - port . . .	1
41	377581	ADJUSTING LEVER & SHAFT ASSEMBLY	1	88	375742	SCREW - clamp - swivel plate & retainer	1
42	303191	O-RING	1	89	302420	RETAINER	1
43	306376	PIN - cotter	1	90	307561	PLATE - swivel	1
44	304380	BOW WASHER	1	91	376283	STERN BRACKET & CLAMP SCREW ASSEMBLY - starboard (Incl. items 88, 89 & 90)	1
45	304377	PIN - shift rod to lever	1	92	301983	CONICAL WASHER - tilting shaft	2
46	304378	LEVER - shift rod	1	93	303049	COTTER PIN	1
47	304859	SHIFT ROD - upper	1	94	303930	SHAFT - reverse locking lever pivot	1
48	303889	NUT	2	95	303980	LEVER ARM - manual locking . .	1
49	303884	WASHER	2	96	303978	LINK - reverse lock arm to shaft	1
50	303898	SCREW	2	97	306376	COTTER PIN	1
51	304144	LOCKWASHER	2	98	303949	ROD - reverse lock	1
52	303883	SCREW	2	99	303979	SPRING - reverse lock locking lever	1
53	303886	WASHER - medium	2	100	303948	LEVER - reverse locking	1
54	303890	NUT	2	101	303950	LINK - reverse lock	1
55	303896	HOUSING - lower mount - port	1	102	303840	SWIVEL BRACKET	1
56	303897	HOUSING - lower mount - starboard	1	103	306461	SCREW	4
57	303888	SCREW	2	104	303887	WASHER	4
58	303886	WASHER	2	105	303879	RUBBER MOUNT - upper side exhaust tube	2
59	303881	RUBBER MOUNT - exhaust tube - lower front	1	106	378063	EXHAUST HOUSING & PLATE	1
60	304169	GASKET - lower front mount . .	1	107	304880	PLATE - exhaust tube	1
61	303890	NUT	2	108	306431	SCREW	2
62	303880	RUBBER MOUNT - exhaust tube - lower side	2	109	302497	GROMMET - water tube - upper	1
63	304168	GASKET - mount - lower side	4	*110	303917	TUBE - water	1
64	303889	NUT	2	111	303775	WASHER	1
65	303884	WASHER - large	2				
*66	303878	RUBBER MOUNT - upper front - exhaust tube	1				
†66	304800	RUBBER MOUNT - upper front - exhaust tube	1				
67	306409	SCREW	4				
68	377630	STEERING BRACKET & BUSHING	1				

*Standard length models only.

†Long shaft models.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

GEAR CASE



GEAR CASE

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	307155	SCREW	4	31	302545	. . SEAL - propeller shaft .	1
2	300611	DOWEL - front & rear bearing	2	32	305192	. SHAFT - propeller	1
3	304024	SCREW	2	33	300771	. PIN - pump impeller	1
4	301551	WASHER	2	34	*303860	. SHAFT - drive	1
5	303794	CONNECTOR - shift rod . . .	1	35	302508	. SCREW	3
6	306394	PIN - cotter	1	36	303070	. HOUSING - impeller	1
7	305469	NUT - propeller	1	37	375638	. IMPELLER - water pump .	1
8	592959	PROPELLER & BUSHING ASSEMBLY	1	38	303069	. PLATE - impeller housing	1
9	203663	PIN - propeller drive	1	39	302509	. SCREW	2
**	378089	GEARCASE, complete		40	302505	. COVER - water by-pass . .	1
10	304070	. SCREW	6	41	377117	. GEARCASE ASSEMBLY . .	1
11	302513	. SEAL - upper to lower gearcase	1	42	307553	. . SEAL - driveshaft	1
12	307158	. SCREW - rear	1	43	301878	. . BUSHING - shift rod - lower	1
13	306376	. PIN - cotter	1	44	301877	. . O-RING	1
14	302504	. PIN - yoke to shift rod . . .	1	45	307551	. . PLUG - oil	2
15	303358	. PIN - shifter lever pivot . .	1	46	307552	. . WASHER	2
16	304083	. WASHER	1	47	300314	. . PLUG - water intake screen	1
17	376164	. SHIFTER LEVER & PIN ASSEMBLY	1	48	302757	. . SCREEN - water intake .	1
18	302500	. CRADLE	1	49	303067	O-RING	1
19	*303098	. SHIFT ROD - std. length lower	1	50	302497	GROMMET - water tube - lower	2
20	302496	. BEARING - front	1	51	377468	EXTENSION KIT ASSEMBLY	1
21	301883	. RING - retaining	1	52	304024	. SCREW	2
22	307486	. PINION - drive shaft	1	53	301551	. LOCKWASHER	2
23	307485	. GEAR - rear reversing . . .	1	54	304081	. CONNECTOR - shift rod .	1
24	303997	. BUSHING	1	55	†303257	. SHIFT ROD - 5" longer, lower	1
25	378079	. GEAR & BUSHING - front .	1	56	†304036	. DRIVESHAFT - long	1
26	303996	. WASHER - thrust	1	57	†304037	. WATER TUBE	1
27	301884	. WASHER - thrust	2	58	†307155	. SCREW	4
28	305191	. SHIFTER - clutch dog . . .	1	59	†304135	. SCREW - rear	1
29	302493	. O-RING	1	60	†307161	. LOCKWASHER - rear . . .	1
30	377112	. GEARCASE HEAD & BEARING ASSEMBLY . .	1	61	†304136	. GEARCASE EXTENSION .	1
					†304800	RUBBER MOUNT - exhaust tube - upper front	1

*Standard length models only.

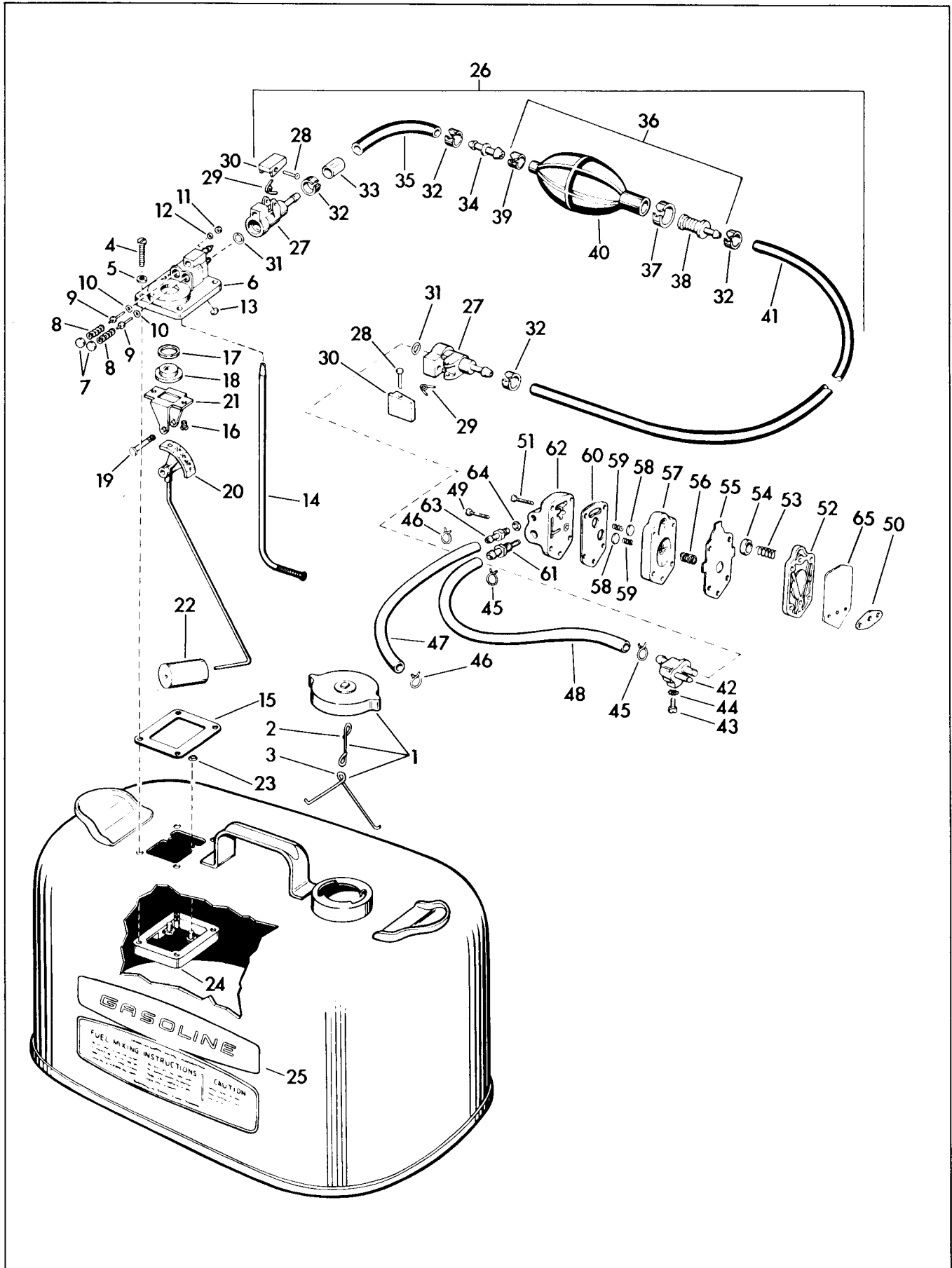
†Long shaft models.

**Not shown.

USE OUTBOARD MARINE LUBRICANT TYPE "B."

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

FUEL TANK AND PUMP



FUEL TANK AND PUMP

Ref. No.	Part No.	Description	Qty.		Ref. No.	Part No.	Description	Qty.	
*	592901	GAS TANK ASSEMBLY	1		33	306801	SLEEVE - "tank end"	1	
1	377536	. GAS CAP Assembly	1		34	591841	. NIPPLE AND VALVE ASSEMBLY	1	
2	305994	. . LINK - anchor	1		35	305871	. HOSE - primer bulb to connector	1	
3	552331	. . ANCHOR - gas cap	1		36	592131	. PRIMER BULB, NIPPLE AND CLAMP	1	
4	304888	. SCREW	4		37	553166	. . CLAMP - large, fuel hose	1	
5	305863	. WASHER	4		38	592242	. . NIPPLE AND VALVE . .	1	
6	378097	. HOUSING AND NIPPLE - upper	1		39	303596	. . CLAMP - small, fuel hose	1	
7	303405	. . PLUG - core	2		40	553164	. . PRIMER BULB	1	
8	305860	. . SPRING - fuel release valve	2		41	305872	. HOSE - long, primer bulb to connector	1	
9	305859	. . VALVE - fuel release . .	2		42	376154	BODY ASSEMBLY - fuel connector	1	
10	305857	. . O-RING - valve seat . .	2		43	306419	SCREW	1	
11	305861	. . RETAINER - O-RING . .	1		44	306488	LOCKWASHER	1	
12	305862	. . O-RING - fuel connector seal	1		45	302647	CLAMP - hose	2	
13	305243	. . PLUG - core	1		46	552199	CLAMP - hose	2	
14	377429	. . FUEL LINE AND SCREEN	1		47	303644	HOSE - fuel pump to carb . .	1	
15	305867	. GASKET - gas tank to housing	1		48	303640	HOSE - fuel pump to connector	1	
16	302323	. SCREW	2		49	552649	SCREW	2	
17	302571	. SEAL - glass	1		50	303615	GASKET - fuel pump to by-pass	1	
18	302568	. GLASS - gas tank	1		*	377927	FUEL PUMP ASSEMBLY . .	1	
19	305821	. PIN - indicator	1		51	133451	. SCREW	3	
20	377428	. INDICATOR	1		52	304089	. HOUSING - outer	1	
21	305864	. SUPPORT - indicator . . .	1		53	304486	. SPRING - diaphragm support	1	
22	302559	. FLOAT - indicator	1		54	304094	. SUPPORT - diaphragm . .	1	
23	305873	. FASTENER - support plate	2		55	376619	. DIAPHRAGM	1	
24	307479	. PLATE - support	1		56	303662	. SPRING - diaphragm . . .	1	
25	553754	. . TRANSFER - gasoline tank	1		57	304090	. HOUSING - inner	1	
26	377433	FUEL CONNECTOR, HOSE AND PRIMER BULB ASSEMBLY	1		58	303643	. VALVE - disc	2	
27	376156	. FUEL CONNECTOR HOUSING	2		59	303642	. SPRING - inlet and outlet .	2	
28	301832	. . RIVET - lock, fuel connector	2		60	304092	. GASKET - inner housing to valve housing	1	
29	301829	. . SPRING - lock, fuel connector	2		61	376161	. NIPPLE AND SCREEN . .	1	
30	301830	. . LOCK - fuel connector . .	2		62	304091	. HOUSING - valve	1	
31	303598	. . O-RING - seal, fuel connector	2		63	303638	NIPPLE - fuel pump outlet .	1	
32	303596	. CLAMP - small, fuel hose	4		64	303630	WASHER	1	
					65	303680	DEFLECTOR - fuel pump to gasket	1	

*Not shown.

INDENTED PART DESCRIPTIONS INDICATE THE PARTS ARE INCLUDED IN THE PRECEDING ASSEMBLY

Manufactured expressly for

EATON'S OF CANADA

by

OUTBOARD MARINE

Corporation of Canada Ltd.
PETERBOROUGH - CANADA